

# Polymer Valley News

The Newsletter of the Akron Section of the Society of Plastics Engineers  
Our 45<sup>th</sup> Year of Education and Service to the Plastics Industry

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## Costs, Schedules, Reservations

Member	\$25.00
Member and Guest	\$45.00
Retiree	\$15.00
Student	\$10.00

Social	5:30 p.m.
Dinner	6:15 p.m.
Presentation	7:15 p.m.

Call Cathy Herrin before noon,  
Sept. 13, and specify any dietary  
restrictions.

(330) 849-5173 T  
(330) 849-5589 F  
cathy.herrin@santoprene.com

## Technical Meeting

**Monday, September 20, 2004**

## Tangier Restaurant

532 West Market Street  
Akron, Ohio

## Novel Impact Modification in a TPO System

By Anna Ploplis Andrews,  
Product Development Chemist  
Ferro Corporation



An innovative TPO, based upon a complex fluid, is described which shows an unusual balance of physical properties.

The effects of complex fluid composition are addressed in a statistically designed experiment. Physical performance, rheological effects, thermal analysis, and morphological characterization are reported.

See page 4 for  
Ms. Andrews' biography

**Coming Up:**

➤ Board meeting Sept. 13, 5:30 p.m.  
at Americhem

Sept., 2004, Page 1



# President's Message

Greetings and welcome to the 2004-2005 SPE calendar year. I hope everyone's summer has been enjoyable and relaxing.

I am looking forward to an exiting year of events, starting on September 20th, with Anna Andrews of Ferro Corp. giving a presentation on Nano Fluid Technology.

The Akron Section board is working hard to make this year's events enriching to all. I want to remind our members that our meetings are an excellent way to network and learn about cross-functional technologies in the plastics field. Our Section has strong interests in molding, extrusion and color, and our board is striving to give you the opportunity to meet and greet others throughout the industry. We encourage you bring a friend or colleague to enjoy the SPE experience.

Your participation is what makes SPE work better for you.

See you in September!

Thanks,  
*Joe Mattingly, President*

# NEW!

## Introducing Twin Screw University™

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#### Dates

April 19-20, 2004  
October 19-20, 2004

#### Location

Akron Polymer Training Center, Akron, OH  
Contact: Tayba Tahir (330) 972-8661  
Email: [tahir@uakron.edu](mailto:tahir@uakron.edu)

This two-day seminar focuses on optimization of process parameters and extruder configurations for most compounding applications. Enrollment is limited, so register early. ***Don't miss out on this opportunity to improve the productivity of your compounding resources!***

For information on other seminar and workshop locations, call Extrusion Engineering International, Inc. (973) 895-4088 or visit our website, [www.b4uextrude.com](http://www.b4uextrude.com).



## Map to Tangier Restaurant 532 West Market Street Akron, Ohio

**From North, Cleveland or Cleveland West** - Route 71 South to Route 18 East (Market Street) to Tangier. Or Route 77 South to Ghent Road exit. Turn right onto Ghent Road. Proceed to W. Market Street (Route 18) and turn left to Tangier.

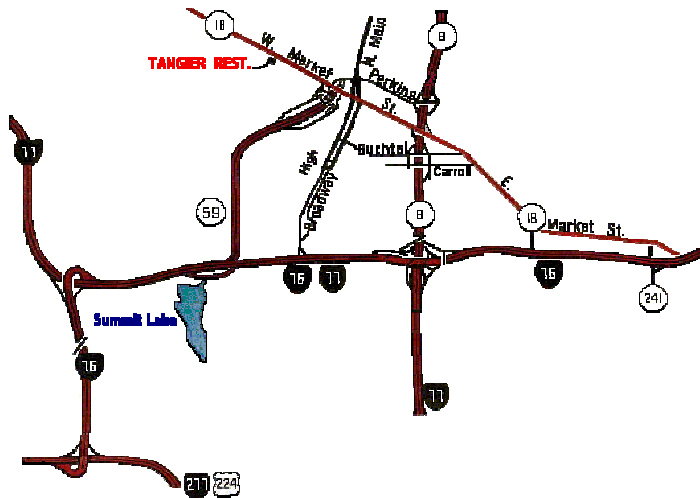
**Cleveland East** - Route 271 South to Route 8 South. Exit at Perkins Street. Turn right onto Perkins Street to High Street. Turn left onto High Street. Proceed to Market Street. Turn right onto Market Street.

**From the South: Canton** - Route 77 North to Perkins Street exit. Turn left onto Perkins Street. Proceed on Perkins Street to High Street. Turn left onto High Street. Proceed on High Street to Market Street. Turn right onto Market Street to Tangier.

**From the East: Youngstown** - Route 76 West to Broadway Street exit. Straight onto Broadway Street. (one way Street North) Proceed on Broadway Street to Market Street. Turn left onto Market Street to Tangier.

**From the West** - Route 76 East or Route 77 South to Route 59 North. Proceed on Route 59 to Market Street exit. Turn left onto Market Street. Proceed on Market Street to Tangier.

*You may zoom in*



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## Anna Ploplis Andrews, Biography of Speaker

### EDUCATION

B.A. Physics, College of Wooster, Wooster Ohio

M.S. Chemical Physics, University of Maryland, College Park MD

Ph. D. Physical Chemistry, University of Maryland, College Park MD

### WORK EXPERIENCE

Assistant Professor of Physics, College of Wooster, 1993-1998

Product Development Chemist, Ferro Corporation, 1998-present

### EXPERTISE

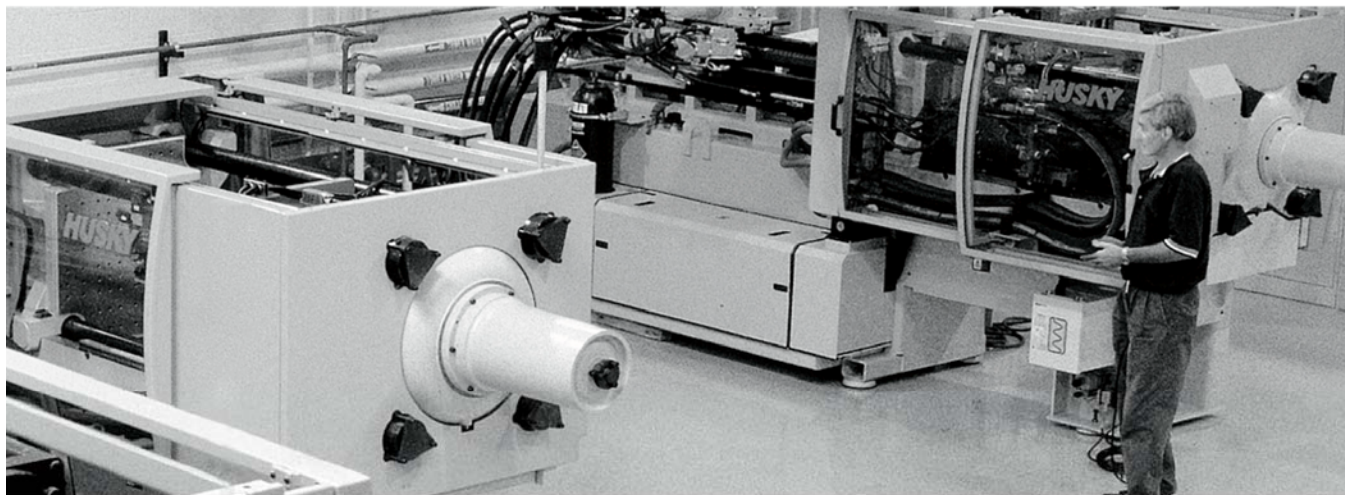
Nanocomposite plastic compounds

Thermodynamics of equilibrium polymerization

Applied physics

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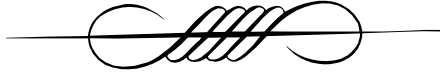
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## Akron Section SPE Past Presidents

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1960-1961	Milan Krajcik	1983-1984	Robert G. Hills
1961-1962	Foster J. Young	1984-1985	Anthony F. Dean, Jr.
1962-1963	Dickson L. Stoker, III	1985-1986	Gene Buser
1963-1964	Edward L. Hillier	1986-1987	Harry J. Barth
1964-1965	John R. Russell	1987-1988	Judith A. Fallon
1965-1966	John R. Russell	1988-1989	William E. Tosco
1966-1967	Clyde H. Jones	1989-1990	Robert Wegelin
1967-1968	Alan Corry, Jr.	1990-1991	Geraldine R. Stromquist
1968-1969	Bernard M. Saffian	1991-1992	Spencer Keiser
1969-1970	Harold R. Schick	1992-1993	Robert Wegelin
1970-1971	Robert G. Hills	1993-1994	Tony Dean
1971-1972	John J. Satterfield	1994-1995	Wayne Decamp
1972-1973	Alexis M. Gross	1995-1996	Melanie Stewart
1973-1974	Francis J. Maurer	1996-1997	Kevin Hershfield
1974-1975	Leverett A. Anderson, Jr.	1997-1998	Dave Schultz
1975-1976	Robert M. Hershey	1998-1999	John Raab
1976-1977	Richard L. Fleshman	1999-2000	Gary Taylor
1977-1978	David Curtis	2000-2001	Kevin Malpass
1978-1979	John A. Zelek, Jr.	2001-2002	Ken Sharp
1979-1980	Gerald W. Whitnable	2002-2003	Joe Pfeiffer
1980-1981	Kathleen N. Bechter	2003-2004	Robert Wegelin
1981-1982	Victor E. Giuffrida	2004-2005	Joe Mattingly

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# FIRELANDS SPE FALL GOLF OUTING



- When: Thursday, September 30, 2004
- Where: Woussickett Golf Course – Sandusky, OH
- Time: Shotgun start at 12:00 (Registration starts at 11:00 AM)  
Lunch from 11:00 am to Noon
- Format: Four-man Scramble Teams
- Golf, Lunch and Dinner - \$70.00  
Golf & Lunch - \$50.00  
Dinner only - \$20.00  
Door prizes, skill prizes, raffles and more.....

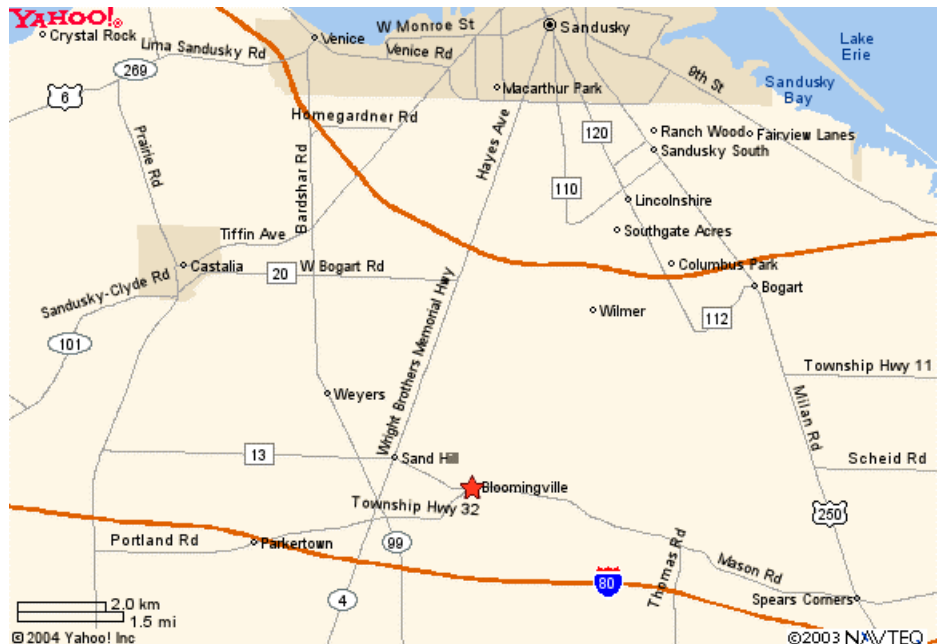
*Akron will **not** have a fall golf outing this year, so you are invited to join Firelands*

For reservations and to become a corporate sponsor contact:

Brad Wehman - [bradwehman@akrochem.com](mailto:bradwehman@akrochem.com) or 330-535-2100 x4402

Woussickett Golf Course  
6311 Mason Rd.  
Sandusky, OH 44870

Phone: (419) 359-1141



# Minutes of Board Meeting – Aug. 16, 2004

**Call to Order:** 5:30 p.m. at Americhem.

**Present:** Joe Mattingly, David Katz, Tony Dean, Kevin Malpass, Viv Malpass, Bob Wegelin, Joe Pfeiffer, David Schultz, John Woodside, Gary Taylor, Johenna Baena, Cameron Fraser  
**Absent -** Ron Miller, George Carroll, Bud Seymour, Jerry Robinson, Ernie Anderson, Lloyd Goettler, Kathy Perevosnik, Amruth Puttarudraiah

**Welcome to two new Board Members and SPE members - Thanks to Dr. Lloyd Goettler - Cameron Fraser- Univ of Akron and Amruth Puttarudraiah - A. Schulman**

Thanks for Americhem hosting, Joe Mattingly.

## **NOTE ACTION ITEMS – IN BOLD**

**Minutes:** June minutes were approved, motion to accept - Joe Pfeiffer and second Tony Dean.

**Treasurer:** Gary reported the books are in good shape with all bills outstanding paid. There is a positive cash flow for 2003/04 year.

**Officers, 2004:** Dr. Lloyd Goettler is our new VP-Program for 2004/05 year-Thanks Lloyd!! John Woodside has agreed to be the 1<sup>st</sup> Vice President for 2004-05 year-Thanks John!! **Dr. Viv Malpass will be our Councilor for 2004-05 year -Thanks Viv!!** Viv will complete the remainder of Ken Kear's term - 2 years. **Board Members have been requested to bring new candidates for Committee and/or Board Membership.** We have completed the Officers for 2004-05 year - **Need Auction Chair, Fall Golf Chair – 05 and Awards Night.**

**Awards 2004 Update:** Joe Pfeiffer is still in process of getting all pictures of Hall of Honor recipients hung at Univ. of Akron.

**Student Chapter:** Johanna Baena informed us the Student Chapter will have an Orientation Picnic at Munroe Falls Park on Thursday, August 26 from 11 a.m. to 6 p.m. Munroe Falls Park is located east of Rt 91 (south of Rt-91 and Graham Rd intersection). **BOARD Members are Welcome and encouraged to attend!** A new President will be elected in Sept. for the Student Chapter.

**Newsletter:** If you have anything for newsletter, be sure to forward to Joe Pfeiffer or Jenny Digiantonio by August 25: Presidents message, program list, board list, last year's ads, and a NEW Consultant's Corner- Technical Articles, Technical advice –SUGGESTIONS are encouraged.

**Membership:** Joe reports that current membership is 380 - anticipate Summer and renewal timing is cause for drop - **Joe to recheck with Intl.** We are starting to climb with economic conditions improving.

**Councilor's report:** Viv plans to attend Cleveland Council Meeting - Oct 9, 2004.

**TPE TOPCON 2005:** Dates are set for TOPCON next year - Sept 12-14. Ed Tam-Teknor will be representative from TPE-SIG working with Viv Malpass. Gary Taylor has requested \$3,000 for seed money. A motion was made by Joe Pfeiffer and seconded by Tony Dean - Board voted to provide the seed money since the TOPCON 2003 returned seven-fold!!



# Minutes of Board Meeting (continued) – Aug. 16, 2004

**Education Committee:** Kathy sent a report noting that the monies have been put in account and that Kevin should soon (Sept. 04) be sending out checks to Scholarship recipients. **Kathy also reports that we still need to get the Committee together to create proposal for Husky Award next year- Need Volunteers-- contact Kathy.** Several ideas were noted as possible subjects to build a project around, including: ACCESS new schools-PR, Local Business support of Scholarship- more PR, PR article- Beacon Journal. **Need to contact Sharon Kaffen re website maintenance-DRS to handle.**

**Education Foundation:** Kevin reports that we are financially sound with growth continuing for the Foundation. Goodyear and Rubbermaid will probably be exiting the Foundation due to financial situations. Kevin to check status of all contributors including Gen Corp. We replaced past Education Foundation Members- Gerry Whitnable and John Lesnewski with Amruth and Ron Miller. Kevin plans to bring on 5 new Sponsors. **ACTION: Need format ideas as to how to inform Members of those companies that do contribute. Testimonial letters, Poster board etc.**

**Website:** Tony Dean reports website is set for new year and all bills are paid. **Tony to check with Polysort re cost for additional hot links on website. Tony will add New Officers and Program - Lloyd to forward finalized Program to Tony Dean.**



The University of Akron

## The University of Akron Institute of Polymer Engineering

### Polymer Processing and Testing Services

Don't want to invest in expensive equipment at this time? Don't know what equipment is best? Only need the use of the equipment for a short period of time?

Perhaps the best answer to these questions is to contract our polymer processing and testing services.

UA's Institute of Polymer Engineering works with all types of clients in the polymer industry, large companies and small firms, well-established businesses and start-ups. Companies turn to the Institute for assistance because they do not have the capabilities (equipment or personnel) to conduct their own research and testing.

The Institute of Polymer Engineering has a wide variety of specialized equipment needed for polymer processing, characterization, analysis and testing. Some of that equipment is listed here below.

To further discuss your needs, please contact Dr Lloyd Goettler at (330) 972-7467 [lagoett@uakron.edu](mailto:lagoett@uakron.edu) or Cameron Fraser at (330) 972-6008 [cfraser@uakron.edu](mailto:cfraser@uakron.edu)

#### **Analysis and Testing**

- x-ray
- scanning electron microscopy
- atomic force microscopy
- optical microscopy
- laser microscopy
- TGA
- DSC
- FT-IR
- DMA
- APA
- stress strain testing
- rheology
- biaxial stretching

#### **Polymer Processing**

- single-screw extruding
- twin-screw extruding
- film casting
- film blowing
- fiber spinning
- injection molding
- compression molding
- vacuum molding
- blow molding
- compounding

#### **Sample Preparation**

- microtoming
- vacuum drying
- sputter coating
- particle size reducing





# Minutes of Board Meeting (continued) – Aug. 16, 2004

**Program:** Program has been all but finalized for 2004-05 year. Lloyd to finalize dates- during Board Meeting changed Van Dorn Demag - Nov 15 NOT 8, suggested to check on Barn re meal for Dec 6, also Cameron to confirm Lockheed Martin for March 21. Lloyd feels program needs to be very broad to attract a large audience, like new technology areas. **CONFIRM all Sections around Akron-Cleveland/Firelands have SAME dates.** Suggest linking to speaker and tour companies on our website to increase attendance.

**House:** David Katz reports September and October will be at Tangiers.

**Fall Golf:** Need a member to handle for this year 05.

**Spring Golf:** Bud Seymour will probably continue to handle - Need to confirm. Auction went well at Golf Outing - needs to be rescheduled at a more appropriate time if done again. **Board suggests that Auction format in the past is much more meaningful and is CRITICAL to continue.**


**Old Business: Firelands merger with Akron. Bob Wegelin will continue to discuss with Dennis Meade. We believe this will happen but not officially until Jan 2005 after discussing with SPE Intl.**

## **New Business:**

- David Schultz had previously informed the Board that the Akron and Northeast Ohio Rubber groups merge has taken place – Jan 2005 starts the new Group that will be called North Coast Rubber and Plastics Group - **NEED ideas on how we can both prosper by the move.**
- Cameron Fraser reports Univ. of Akron that Sponsor Day is Oct. 14 and Alumni Day is Oct 15.
- **Bob Wegelin is looking into details/history of Twin Section United Kingdom.**

Joe Pfeiffer moved and Tony Dean seconded the motion to adjourn. Meeting adjourned at 7:15 PM.

**Closing Comments:** Continue to think of potential new board members and Committee Members for 2004-2005. Next board meeting on Sept.13 ,2004 at Americhem 5:30 PM.



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## **Note from Gary Casterline** **Cleveland SPE TOPCON** on **Profitable Quality** **Injection Molding Systems**

Hi everyone,

I am helping to organize a technical program as part of the Cleveland Society of Plastics Engineers and the SPE Injection Molding Division. A copy of the program for this conference on October 11 and 12, as well as a copy of our advertisement, is included on pages 11 to 13 of this newsletter.

We have quite a wide variety of speakers broken up into Machine Technology, Processing Technology, Mold Technology and Plant Operations.

Thanks for any help you can give toward making this a successful event.



## Akron Section Board of Directors

Joe Mattingly <i>Americhem</i> President	330-929-4213 x274 T 330-929-4144 F jmattingly@americhem.com
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Kevin Malpass <i>GE Polymerland</i> Educ. Foundation / Fall Golf	216-573-7467 T 216-524-4409 F kevin.malpass@gepex.ge.com
Kathy Perevosnik <i>AES</i> Ed. Committee / Ads	330-849-5119 T 330-849-5597 F kaperevosnik@santoprene.com
Tony Dean <i>Ferro</i> Webmaster / Public Interest	216-750-6664 T 216-750-6915 F dean@ferro.com
Viv Malpass <i>Tek-mark International</i> Councillor	330-342-1120 T 330-342-1134 F tekmark@worldnet.att.net
Dave Katz <i>AES</i> House	330-849-5139 T 330-849-5676 F david.katz@santoprene.com
Cameron Fraser <i>U Akron Polymer Engineering</i> U Akron Liaison	330-972-6008 T 330-258-2339 F cfraser@uakron.edu
Johanna Baena <i>U Akron Polymer Engineering</i> Student Chapter Pres.	330-252-0225 T johanna_baena@hotmail.com
Bud Seymour <i>AES</i> Spring Golf	330-849-5177 T 330-849-5589 F bud.seymour@santoprene.com
Ron Miller Director	330-497-4255 T smiller17@neo.rr.com
Jerry Robinson <i>Polymer Exchange, Inc.</i> Director	330-785-0111 T 330-785-1505 F jrobinson@polymerexchangeinc.com
John Woodside Director	440-238-3009 T johnwoodside@ameritech.net
Jenny Digiantonio <i>AES</i> Newsletter	330-849-5166 T 330-849-5589 F jldigi@santoprene.com

## Contacts at SPE INTERNATIONAL

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Web: www.4spe.org

*all phones in area 203 - all e-mail @4spe.org*

NAME / Function	e-mail / phone
Susan Oderwald Deputy Executive Director	seoderwald 740-5471
Marie Salzo Executive Assistant	mcsalzo 740-5422
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# TOPCON

## PROFITABLE QUALITY INJECTION MOLDING SYSTEMS

**Cleveland, Ohio October 11-12, 2004**

**Sponsored by the Cleveland Section  
and the Injection Molding Division  
of the Society of Plastics Engineers**

**Corporate Sponsors:**  
IMS Company, Bayer Materialscience,  
Krauss Maffei, DuPont

**Conference Site: Embassy Suites Cleveland - Rockside (Independence)**

### Conference Theme

The goal of the TOPCON is to supply practical information to owners of small molding operations and to plastics engineers at both custom and captive molders, by highlighting proven technology and systems that improve molding operations, resulting in improved part quality, higher prime yield, higher efficiency and better profitability.

### Hotel Accomodations

Embassy Suites Cleveland – Rockside (Independence) \$99/ night special conference rate. Make Reservations directly with the hotel at (216) 986-9900. *Mention this conference to get the \$99 rate.*

### Information

For information on the conference, sponsorships or exhibits call Henry Forsythe at (216) 447-7370

### Monday – 11 Oct 2004

Registration 7:30 to 8:30

**Session I: Machine Technology** (Chair: Jeff Dininger, Visteon)

M Barr Klaus, Electric Injection Services:

**How to get the most out of your electric injection molding equipment**

Jim Moran and J. Krage, Engel Machinery:

**Innovative Processing Technologies for Today's Challenging Molding Market**

Lee Prettyman, Glycon: **Maximizing Equipment Performance**

Peter Lipp, Krauss Maffei: **Increased Productivity and ROI**

**Using Inline Compounding Technology and Automation**

Larry Doyle, Demag: **Think Global, Act Local**

**Monday Afternoon**

**Session II: Plant Operations** (Chair: Gary Casterline, Delphi Corp.)

Chuck Mansfield, Delphi Corp: **Integrated Injection Molding Manufacturing System**

Joe Portelli, FANUC Robotics America:

**How to Successfully Implement Robots into Plastics Manufacturing**

Nathan Kitts, Star Automation Inc.: **What is new in the field of robotic part removal?**

John Hahn, MGS Mfg.Group: **Multishot Tooling Considerations -**

**An Engineering Case Study**

David Kazmer, University of Massachusetts Lowell:

**The Economics of Lights Out Manufacturing**

**Combined evening meeting and dinner with Cleveland Section SPE**

### Tuesday – 12 Oct 2004

**Session III: Processing Technology** (Chair: Brad Johnson, Penn State-Erie)

Frank Long & Mike Schrieber, DVT Corporation:

**Advancements in Machine Vision for Injection Molding**

Terry Good, Maguire Products, Inc.:

**Advancements in Drying Technology - The Benefits of Vacuum Drying**

Susan Montgomery, Priamus System Technologies LLC:

**Advanced Process Control Solutions for Injection Molding**

Al Duff, Moldflow Corporation: **Automating Process Set-up and Control**

Karl Bauer, RJG Technologies, Inc.:

**An Update on Instrumentation and Data Acquisition in Injection Molding**

**Lunch: Keynote Speaker - TBA**

**Tuesday Afternoon**

**Session IV: Mold Technology** (Chair: Jerry Blayne, Noveon Corp.)

David T. Baker, Eas Mold & Die Change Systems:

**Taking The Mystery Out Of Quick Mold Change**

Payton Lewis, P. R. Lewis Consulting: **Highly Conductive Cavities Combine**

**Variable Mold Temperature To Create More Efficient Molding**

Harry Raimondi, Bales Mold Service: **Coatings & Finishes For Mold Repair**

**& Maintenance**

John Beaumont, Beaumont Runner Technologies Inc.: **Troubleshooting And**

**Controlling Imbalances In Multicavity Hot & Cold Runner Molds**

### ADVANCE REGISTRATION

Advance registration discount by September 1, 2004 only. Make check (US funds) payable to SPE/IMD Cleveland TOPCON, or fill out credit card information. Mail with registration (separate copies if multiple attendees) to:

**ATTN: TOPCON  
MOLDERS CHOICE INC  
27000 Richmond Rd, Unit 9  
Solon, OH 44139**

Name: \_\_\_\_\_

Company: \_\_\_\_\_

Position: \_\_\_\_\_

Address: \_\_\_\_\_

State: \_\_\_\_\_ Zip: \_\_\_\_\_

Ph: \_\_\_\_\_ Fax: \_\_\_\_\_

Email: \_\_\_\_\_

Notes or Special Accomodations Needed:

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SPE Member \_\_\_\_\_ SPE ID# \_\_\_\_\_

Non Member \_\_\_\_\_ Student \_\_\_\_\_

	Advance	On-Site
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SPE Member:	\$365	\$465
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*Non-Member	\$465	\$565
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Student (full-time)	\$125 (ID required)	
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No of Registrations \_\_\_\_\_

Check Total \_\_\_\_\_ USD Credit Card Total \_\_\_\_\_ USD

Credit Card Number \_\_\_\_\_

Exp Date: \_\_\_\_\_ Visa \_\_\_\_\_ MC \_\_\_\_\_ AMEX \_\_\_\_\_

\* Non-member cost includes 1-year SPE membership.

Cancellation charge is \$50. No cancellations after September 18, 2004

## CONFERENCE PROGRAM

**Sunday - 10 Oct 2004**

Registration 2:00 p.m. to 5:00 p.m.

**Monday - 11 Oct 2004**

Registration 7:30 to 8:30

### Session I - Machine Technology

Moderator - Jeff Dininger, Visteon Corp

- 8:30 **How to Get the Most Out of Your Electric Injection Molding Equipment**  
M. Barr Klaus, Electric Injection Services
- 9:10 **Innovative Processing Technologies for Today's Challenging Molding Market**  
Jim Moran and J. Krage, Engel Machine
- 9:50 **Maximizing Equipment Performance**  
Lee Prettyman, Glycon

**10:30 - 10:45 Break**

- 10:45 **Increased Productivity and ROI Using Inline Compounding Technology and Automation**  
Peter Lipp, Krauss Maffei
- 11:25 **Think Global, Act Local**  
Larry Doyle, Demag

**12:00 Lunch**

Speaker - R. Groleau, RJG  
*What the Molding Industry Needs to Do to Stay Alive in the Next Decade*

### Session II - Plant Operations

Moderator- Gary Casterline, Delphi Corp.

- 1:30 **Integrated Injection Molding Manufacturing System**  
Chuck Mansfield, Delphi Corp
- 2:20 **How to Successfully Implement Robots into Plastics Manufacturing**  
Joe Portelli, FANUC Robotics America

**3:10 - 3:30 Break**

- 3:30 **What is New in the Field of Robotic Part Removal**  
Nathan Kitts, Star Automation, Inc.
- 4:15 **Multishot Tooling Considerations - An Engineering Case Study**  
John Hahn, MGS Mfg. Groups
- 4:55 **The Economics of Lights Out Manufacturing**  
David Kazmer, University of Massachusetts Lowell
- 5:30 End of Session

**5:45 to 6:30 Mixer**

**6:30 Cleveland Section SPE meeting/dinner**  
Speaker - Roger F. Jones, Franklin International LLC.  
*Surviving Globalization*

**Tuesday - 12 Oct 2004**

### Session III - Processing Technology

Moderator - Brad Johnson, Penn State-Erie

- 8:30 **Advancements in Machine Vision for Injection Molding**  
Frank Long & Mike Schrieber, DVT Corporation
- 9:15 **Advancements in Drying Technology - The Benefits of Vacuum Drying**  
Terry Good, Maguire Products, Inc.

**10:00-10:15 Break**

- 10:15 **Advanced Process Control Solutions for Injection Molding**  
Susan Montgomery, Priamus System Technologies, Inc.
- 10:45 **Automating Process Set-up and Control**  
Al Duff, Moldflow Corporation
- 11:30 **An Update on instrumentation and Data Acquisition in Injection Molding**  
Karl Bauer, RJG Technologies, Inc.

**12:15- 12:45 Lunch**

### Session IV - Mold Technology

Moderator- Jerry Blayne, Noveon Corp

- 1:30 **Improving Profitability Through Thermally Efficient Inserts (and Conformal Cooling)**  
Chuck Azzopardi, DME
- 2:00 **Taking the Mystery Out of Quick Mold Change**  
David T. Baker, EAS Mold & Die Change Systems
- 2:30 **Highly Conductive Cavities Combine Variable Mold Temperature to Create More Efficient Molding**  
Payton Lewis, P.R. Lewis Consulting

**3:00 - 3:15 Break**

- 3:15 **Coatings & Finishes for Mold Repair and Maintenance**  
Harry Raimondi, Bales Mold Service
- 4:30 **Controlled Melt Rotation for Eliminating Shear Induced Flow Imbalance in Hot Runner Systems**  
John Beaumont, Beaumont Runner Technologies, Inc.

**5:15 Conference Ends**



## PROFITABLE QUALITY INJECTION MOLDING SYSTEMS

Cleveland , Ohio

11-12 Oct 2004

*Sponsored by*  
**The Cleveland Section**  
*and*  
**The Injection Molding Division**  
*of*  
**The Society of Plastics Engineers**

*Corporate Sponsors*  
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**Krauss Maffei**

**Conference Site:**  
Embassy SuitesCleveland - Rockside  
Independence, Ohio

### CONFERENCE THEME

The goal of the TOPCON is to supply practical information to owners of small molding operations and to plastic engineers at both custom and captive molders, by highlighting proven technology and systems that improve molding operations, resulting in improved part quality, higher prime yield, higher efficiency and better profitability.



**TOPCON**  
Profitable Quality  
Injection Molding Systems  
520 Wooster Road W.  
Barberton, Ohio 44203

Mark Your Calendar  
October 11-12, 2004

Pre-Sorted Standard  
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Barberton, Ohio

*Program Subject to Change*



## TOPCON Committee

General Chair Henry Forsyth  
Noveon Corp  
(216) 447-7370

Vice-Chair Gary Casterline  
Delphi Corp  
(330) 373-5000

Treasurer Don Haeske, Chempute  
(440) 333-8754

House & Registration Pete Nenadal  
(216) 524-5293

House & Registration Stephanie Hall  
Alternative Plastics  
(440) 708-2440

Publicity Doug Bartlett, IMS  
(440) 543-1615

## TOPCON Technical Committee

Chair, Jerry Blayne, Noveon, (216) 447-5258  
Jeff Dininger, Visteon, (419) 627-6319  
Brad Johnson, Penn State University-Erie  
(814) 898-6148

## Injection Molding Division Officers

Chair Peter Lipp  
Chair-Elect Brad Johnson  
Councilor Nick Fountas  
Secretary Larry Cosma  
Treasurer Jim Wenskus

## Cleveland Section Officers

President Jeff Blake  
President-Elect Brian Sarvas  
Secretary Gary Petruska  
Treasurer Don Haeske  
Councilor Jerry Blayne

## ACCOMMODATIONS

**EMBASSY SUITES CLEVELAND  
— ROCKSIDE (INDEPENDENCE)**  
5800 Rockside Woods Boulevard  
Independence, OH 44131  
Ph: 216-986-9900  
Fax 216-986-9901

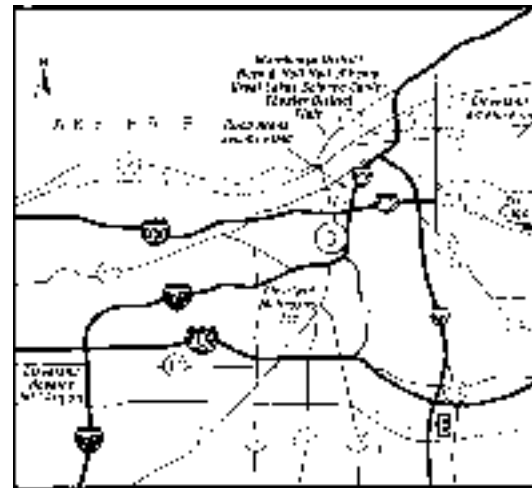
Make your reservations directly with the hotel to receive the conference room rate. Mention the injection molding conference to receive a rate of \$99.00 per night. All accommodations are suites and include breakfast and a Manager's Reception 5:30 p.m. - 7:30 p.m. daily.

### Location:

From the airport, take I-480 East to I-77 South. Exit Rockside Road, turn left, go three blocks, turn left on Rockside Woods Blvd. Hotel is 1/2 mile on left.

From I-77 South, exit Rockside Road and follow above directions from exit.

From I-77 North, exit Rockside Road, turn right, go two blocks and turn left on Rockside Woods Blvd. Hotel is 1/2 mile on left.



## ADVANCE PROGRAM

This TOPCON will supply practical information to owners, managers and engineers of custom and captive molders at plants of all sizes, by highlighting proven technology and systems that will improve molding operations — resulting in improved part quality, higher prime yield, higher efficiency and better profitability.

The conference's emphasis will be on proven technology. Presentations on commercial technologies are expected to include testimonials from users of the technology, along with question and answer sessions with the audience.

The limited number of academic presentations will cover studies of real-world manufacturing operations.

## MARKETING OPPORTUNITIES

### Table Top Exhibits

Six foot tables will be available for exhibitors to meet and greet conference attendees. The cost is a low \$250 plus the registration fee for attendees.

Displays may be manned any time Monday and Tuesday when the technical speakers are not in session.

### Sponsorship Opportunities

Sponsorships are available at various levels for snack-breaks, luncheons and social mixers.

For sponsorship information, contact Henry Forsyth at 216-447-7370.

### Monday - 6:30 p.m.

Cleveland Section SPE will have their monthly dinner meeting. *All Conference Attendees are Welcome*  
The speaker will be Roger F. Jones  
"Surviving Globalization"

## ADVANCE REGISTRATION

Advance registration discount by September 17, 2004 only.

Make check (US funds) payable to SPE/IMD Cleveland TOPCON, or fill out credit card information. Mail/fax with registration (separate copies if multiple attendees) to:

ATTN: TOPCON  
MOLDERS CHOICE INC  
27000 Richmond Rd, Unit 9  
Solon, OH 44139  
Fax: (440) 349-6176

Name: \_\_\_\_\_

Company: \_\_\_\_\_

Position: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_

State: \_\_\_\_\_ Zip: \_\_\_\_\_

Ph: \_\_\_\_\_

Fax: \_\_\_\_\_

Email: \_\_\_\_\_

Notes or Special Accommodations Needed:  
\_\_\_\_\_  
\_\_\_\_\_

SPE Member \_\_\_\_\_ SPE ID# \_\_\_\_\_

Non Member \_\_\_\_\_ Student \_\_\_\_\_

Advance On-Site

SPE Member: \$365 \$465

\*Non-Member \$465 \$565

Student (full-time) \$125 (ID required)

6' Tabletop \$250 (plus registration)

Mon. Dinner (opt) \$ 37

No of Registrations ..... \_\_\_\_\_

Total ..... \_\_\_\_\_ USD

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\* Non-member cost includes 1-year SPE membership.

Cancellation charge is \$50.

No cancellations after September 29, 2004



SOCIETY OF PLASTICS ENGINEERS

## Announcement and Call For Papers

Thermoplastic Elastomers Topical Conference 2005

# **Bounce Back With TPEs!**

*Expanding Materials, Applications & Markets*

*Sponsored By:*

**The SPE Thermoplastic Elastomer SIG**

In Partnership with

**The Akron Section of The Society of Plastics Engineers**

**September 12-14, 2005**

**Hilton – Akron/Fairlawn**

3180 West Market Street

Akron, OH 44333-3365

Presenting the latest in:

- **Market Trends and Economics**
- **Advances in Processing Technologies**
- **Latest TPE Material Developments**
- **Latest Application Developments**

The Thermoplastic Elastomers Special Interest Group (SIG) and the Akron Section of SPE invite the submission of papers for presentation at the 7<sup>th</sup> TPE TOPCON 2005

Please submit paper title, abstract, author/presenter name, affiliation, phone number and e-mail address to:

Edwin Tam,  
TPE TOPCON 2005  
Technical Program Chairman,  
c/o Christie Pourtau  
Teknor Apex Company  
300 Industrial park Road  
St. Albans, VT 05478  
USA  
Tel: 781-259-3757 (O)  
E-mail: [etam@teknorapex.com](mailto:etam@teknorapex.com)

**Abstract Deadline: November 1, 2004**

**Completed Paper Deadline: May 15, 2005**

**Akron Section Society of Plastics Engineers**

Kathy Perevosnik, Advertising Manager  
330-849-5119

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Polymer Valley News: Akron Section SPE Newsletter  
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Rates are for entire season, September 2004 – Summer 2005. **Payable in Advance.**  
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**Mail checks, payable to AKRON SECTION SPE, to:**  
Akron Section SPE  
c/o Kathy Perevosnik  
962 Morningstar Dr.  
Akron, OH 44307



# Society of Plastics Engineers

PO Box 403, Brookfield, CT 06804-0403 USA  
Telephone: +1.203.740.5403 Fax: +1.203.775.8490  
www.4spe.org

# MEMBERSHIP APPLICATION

## Applicant Information

<b>Name:</b> _____ first _____ last _____ mi		<b>Home Address:</b> <i>(please provide)</i> address: address: city: _____ state: zip: _____ country:	
<b>Applicant Type:</b> <input type="checkbox"/> Member <input type="checkbox"/> Student (must supply graduation date _____)		<b>Preferred Mailing Address:</b> <input type="checkbox"/> Home <input type="checkbox"/> Business	
<b>Job Title:</b> _____		<b>Job Function:</b> <i>(choose only one)</i> <input type="checkbox"/> Consulting (11) <input type="checkbox"/> Design (02) <input type="checkbox"/> Education (08) <input type="checkbox"/> General Management <input type="checkbox"/> Library (10) <input type="checkbox"/> Manufacturing (04) <input type="checkbox"/> Marketing (07) <input type="checkbox"/> Purchasing (06) <input type="checkbox"/> Quality Control (05) <input type="checkbox"/> R & D (03) <input type="checkbox"/> Retired (98) <input type="checkbox"/> Student (09) <input type="checkbox"/> Tech Support (12) <input type="checkbox"/> Other (99)	
<b>Company Name and Business Address (or College):</b> company/college: address: address: city: _____ state: zip: _____ country:		<b>Gender:</b> <input type="checkbox"/> Male <input type="checkbox"/> Female <b>Birth Date:</b> (mm/dd/yyyy) _____	
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## Akron Section Society of Plastics Engineers, Inc.

The Akron Society of Plastics Engineers Educational Foundation operates exclusively for the benefit of and to carry out the purposes of the Akron Section of the Society of Plastics Engineers, Inc., which is to promote scientific and engineering knowledge relating to plastics by making educational scholarship grants to deserving students in the field of plastics engineering and related subjects. The Organization is supported primarily by contributions from the Akron Society of Plastics Engineers, the Society's individual members and corporations like yours affiliated with the polymer industry.

Since the inception in 1988, the Akron Society of Plastics Engineers Educational Foundation has grown to its current position through the hard work of many volunteers and the generosity of the local business community. Over the twelve years that the foundation has been in existence, it has provided scholarships to over 200 young men and women, totaling in excess of \$100,000 to assist them in furthering their careers in the polymer industry.

Our goal is to continue to grow the assets of the Foundation in order to increase the number of scholarships awarded as well as the size of the awards, and to do so in perpetuity. In doing this, we hope to be able to contribute to the supply of well-trained individuals to support the growth of the polymer industry in the Northeast Ohio area today and well into the future.

When the Foundation began its fund raising activities in 1988, we offered those companies who contributed \$30,000 a scholarship in their name. To date we have two named scholarships -- ***Newell/Rubbermaid*** and ***Goodyear***. We are asking your company to help with the growth of well-trained individuals in the local polymer industry. Please check below:

\$30,000 lump sum     \$10,000 / yr next 3 yrs.     \$5,000 / yr next 6 yrs.

other \_\_\_\_\_

Our named scholarship donors are recognized at the annual Awards Night of the Akron Society of Plastics Engineers. We invite you to present your donation at our Awards Night, which will be scheduled in May.

I am looking forward to your support of this very worthwhile cause by your fine company. Please contact me at 216-573-7467 or e-mail at [kevin.malpass@gepolymerland.com](mailto:kevin.malpass@gepolymerland.com) with any questions. Thank you for your consideration.

Sincerely,  
Kevin Malpass, Chairman  
Akron Section Society of Plastics Engineers, Education Foundation

